

**ADHESION PRODUCTS**  
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**TECHNICAL DATA SHEET**  
**AP-702 CF (Control Flow) Roof Sealant**

**PRODUCT DESCRIPTION:**

Adhesion Products AP-702 CF is a one component, non-shrink, control-flow STP sealant technology designed specifically for metal roof seam sealing applications on transportation vehicles. AP-702 CF is 100% solids with no measurable shrinkage.

**PRODUCT CHARACTERISTICS:**

- Semi Self-Leveling
- UV stable
- Excellent elastomeric properties
- Excellent adhesion to most metals
- Paintable
- Mildew resistant
- -40° F to +200° F

**APPLICATIONS:**

- Roof joint sealant
- Transportation, building and construction seams and joints
- Seal vents, moldings, window and door frames, trim and lights

**SURFACE PREP:** All surfaces should be clean, dry, and free of dust and grease.

**SHELF LIFE:** 12 months unopened packaging - cool & dry storage place at temperatures between 41° F & 80° F

**COLOR:** Gray

**PACKAGING:** 50 gal drums & 20 oz. sausages

**TECHNICAL SPECIFICATIONS:**

Solids by Volume (ASTM D 2697)	100%
Solids by Weight (ASTM D 1644)	100%
Weight / Gallon (ASTM D 1147)	13 lbs.
Viscosity (ASTM D 2196)	300,000 to 400,000 cps
Elongation (ASTM D 2370)	400%
Movement (ASTM C 719)	+/-25%
Tensile Strength (ASTM D 2370)	400 psi
Skin Time (ASTM C 679)	30 Minutes
VOC (EPA 24)	8 g/l < 1.5% weight
Flash Point (ASTM D56)	None

**MEETS:** ASTM C-920, Type S, Class 25, Use NT, T, M, G, A & O. Fed Spec TT-S-00230c, Class A, Type II, Class B  
Canadian Standards Board CAN 19,13-M82

**Limited Warranty:**

Adhesion Products warrants product to be of good quality and will replace or, at our election, refund the purchase price of any products proved to be defective. Satisfactory results depend not only upon quality products, but also upon many factors beyond our control. Therefore, except for such replacement or refund, ADHESION PRODUCTS MAKES NO WARRANTY OR GUARANTEE, EXPRESSED OR IMPLIED, INCLUDING WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE OR MERCHANTABILITY, RESPECTING ITS PRODUCTS, and ADHESION PRODUCTS shall have no other liability with respect thereto. Any claim regarding product defect must be received in writing one (1) year from the date of shipment. No claim will be considered without such written notice or after the specified time interval. User shall determine the suitability of the products for the intended use and assume all risks and liability in connection therewith.