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PARFIX 1155 Cyanoacrylate Activator

PARFIX 1155 cyanoacrylate activator is a single component, solvent based surface accelerator. PARFIX 1155 is designed to promote the speed of cure of cyanoacrylate adhesives.

APPLICATIONS:

- Use to increase cure speed of cyanoacrylate adhesives. It can be either pre- or post-applied to the bond.
- Typical examples are securing wires or coils to PCB's, temper proofing adjustable components, mounting stand-offs, edge guided and board stiffeners.

LIQUID PROPERTIES

Chemical Type	Organic Activator
Appearance	Clear, Amber
Viscosity @ 20°C cps	1 cps
Drying Time@ 20°C, seconds	<25
On part life, min	1

Directions for use:

Post Acceleration:

1. Apply cyanoacrylate adhesive to the parts to be bonded or fixed.
2. Apply accelerator over adhesive by spray or by drop. Use one drop of activator per one drop of adhesive.

Surface Acceleration:

1. Apply one coating of accelerator to the area to be bonded by spray, brush or dipping.
2. Allow the solvent time to evaporate until the surfaces are completely dry (approx 25 sec.)
3. Apply the cyanoacrylate adhesive immediately after drying or not more than 45 seconds thereafter.
4. Activator can be re-applied if necessary if there is a delay of more than 45 seconds between original acceleration and adhesive application.

PRECAUTIONS: This product and the auxiliary materials normally combined with it are capable of producing adverse health effects ranging from minor skin irritation to serious systemic effects. None of these materials should be used, stored, or transported until the handling precautions and recommendations as stated in the Material Safety Data Sheets (MSDS) for this and all other products being used are understood by all persons who will work with the product.

Warranty: All products purchased from or supplied by Parson are subject to terms and conditions set out in the contract. Parson warrants only that its product will meet those specifications designated as such herein or in other publications. All other information supplied by Parson is considered accurate but are furnished upon the express condition the customer shall make its own assessment to determine the product's suitability for a particular purpose. Parson makes no other warranty, either express or implied, including those regarding such other information, the data upon which the same is based, or the results to be obtained from the use thereof; that any product shall be merchantable or fit for any particular purpose; or that the use of such other information or product will not infringe any patent.